

**PIPING SYSTEM PTE LTD**

Pipeline Material and Equipment Experts

DRAWING NO.:

PIPE-18-4.19-SS-ASTM A312 GRADE TP304/304L-20260303

DRAWING DATE:

03-Mar-2026

INQUIRY NO.:	OR999999	Description	PIPE-18INCHES-SCH5S(4.19MM) WALL THICKNESS-SMLS-SS-ASTM A312 GRADE TP304/304L-PE-ASME B36.19M-NACE MR0175	QTY	UNIT
ITEM NO.:	18			1000	M

PIPE&TUBE DRAWING AND DIMENSIONS DATA

Nominal Pipe Size



Outside Diameter



Inside Diameter



Wall Thickness

STANDARD		ASTM A312 GRADE TP304/304L				kg		kg		m ³		(in mm)		
NAME	MATERIAL	NPS	OD INCH(ES)	OD	ID	WT	METER WEIGHT	TOTAL WEIGHT	PROCESS	TOTAL VOLUME	HIC	IGC	MTC TYPE	REFERENCE HS CODE
PIPE	SS	450	18	457.20	448.82	4.19	46.81	46810.00	SMLS	209.03	N/A	IGC	MTC3.1	7304 1190.00

MATERIAL STANDARD: ASTM A312 GRADE TP304/304L Chemical element composition content (%)

COMPONENT	C	Si	Mn	P	S	Cr	Ni
Max	-	-	-	-	-	18	8
Min	0.035	1	2	0.045	0.03	20	12

ASTM A312 GRADE TP304/304L Mechanical Properties

Tensile Strength	Yield Point
σ_b	σ_s
Mpa	Mpa
≥485	≥170

**PIPING SYSTEM PTE LTD**

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BASED IN SINGAPORE, PIPING THE WORLD

DRAWING

HuBiao

AUDIT

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APPROVAL

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